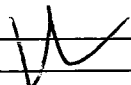
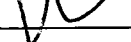


Date: Wednesday, 14/03/2007 8:50:53 AM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : DSI9328011
Job Number : 31169	
Estimate Number : 10804	
P.O. Number :	Part Number : Z_CUSTOM
This Issue : 14/03/2007 S.O. No. :	Drawing Number : ECN 931
Prsht Rev. : NC	Project Number :
First Issue : / / Type : SMALL /MED FAB	Drawing Revision :
Previous Run : 00015	Material :
Written By : 	Due Date : 21/03/2007 Qty: 2 Um: Each
Checked & Approved By : 	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1
 REMOVE FROM STOCK
 2 X DSI 9328-011 B27161

2 X DSI 9328-011 B30138

27/3/15 (4)

2.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1
 REMOVE ALL PAPERWORK AND DISCARD
 REPLACE PAPERWORK WITH DSI9328 REV.B

INSPECT KIT FOR THE FOLLOWING;
 2 X D3511-041
 16 X AN4-17A
 4 X AN4-11A *M100743 8X*
 4 X AN970-4 *M102929 4X M103377 4X*
 16 X MS21042L4

IF ANY OF THE ABOVE ITEMS ARE MISSING, PLEASE ADD TO KITS

27/3/15

3.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
-----	-----	------------------------------------



Comment: INSPECT 100% KITS FOR COMPLETENESS

SB 07/03/15 (2)

Date: Wednesday, 14/03/2007 8:50:53 AM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: DSI9328011

Job Number: 31169

Part Number: Z_CUSTOM

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

REPACKAGE PER PPP

ATTN: CHG 002 - NEW LABELS WILL

BE REQUIRED FOR B27161

u 07.03.15

6 7/3/15 (2) SD

5.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Add copy with order of 0

Job Completion



u 07.03.15

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD		Amendment Design Review (ADR) Yes/No: Yes		ECN #: 931
Date: 07.03.07		ADR Date: 07.03.07		
Job No: 00056		Created By: CB	Checked By: PH	
Product No: D205-564, D430-688		Approved By:	Approved By:	
Product Name: Bearpaw Installation		(Proj. Manager)	(Management if reqd)	

Documents Affected:

- release DSI 9328 Rev. B

#	Engineering Actions	Yes	No	Responsible	To happen by:	Complete
1	Required Documents/Drawings Under Review?	x		CB	ASAP	
2	Update Blue/Pink Folder/Electronic File	x		KJ	ASAP	07.03.13 KH
3	Update DSI Folder/Electronic File	x		KJ	ASAP	07.03.13 KH
4	Update D-Part Master Binder		x			
5	Update Grey Project Binder	x		CB/KJ	ASAP	07.03.13 CB
6	Update DEO/DSI Binder	x		CB/KJ	ASAP	07.03.13 KH
7	Update Master Document List (MDL)		x			
8	Update Document Record (DR) <i>REV. I</i>	x		CB/KJ	ASAP	07.03.13 KH
9	Update Change Record Form	x		CB/KJ	ASAP	07.03.13 CB
10	Move Electronic File	x		KJ	ASAP	
11	Notify TC of Change		x			
12	Notify FAA of Change		x			
13	Update QSI 021 (TC/FAA STC)		x			
14	Update QSI 036 (K-Kits)		x			
15	Update Accpac Database		x			
16	Update Access Database		x			
17	Verification ARC		x			
18	Update STC Approval List		x			
19	Update Product Development Summary		x			
20	Create/Update COSS (Estimate/BOM)	x		JLM/EC	ASAP	
21	Create/Update PPP's	x		KJ	ASAP	07.03.13 KH
22	Update Paperwork Kits in Production	x		KJ/LL	ASAP	N/A KH
23	Update Paperwork Kits in Stock	x		KJ/LL	ASAP	1
24	Red Tag Stock with old CHG #		x			
25	Rework/Scrap Current Production		x			
26	Rework/Scrap Kits in Stock?	x		LL	ASAP	1
27	Update Qpulse/Laminated Dwgs		x			
28	Create/Update Controlled PDF Files	x		CB/KJ	ASAP	07.03.13 KH
29	Create/Update FAI sheets		x			
30	Create/Update CNC Programs		x			
31	Create/Update Tooling		x			
32	MPP required?		x			
33	Notify Previous Customers		x			
34	Notify Eurocopter France		x			
35						
36						

Description / Action:

- DSI 9328 Rev. B can now be sent out with every DSI-9328-011 kit sold instead of sending the D205-564 or IIN-D430-688 install instructions
- ensure DSI-9328-011 kit BOM has been updated for these changes, is currently at CHG 002 and the estimate picks the DSI not the IIN
- DSI-9328-011 kit now at CHG 002
- current stock and current production should include the new DSI 9328 Rev. B
- ensure there are no DSI-9328-011 kits at CHG 001 in stock; update to CHG 002 as required

2x 27161 - CHG001
1x 30138 - CHG002

DSI 9328-011 (A IN STOCK, Ø IN PROD)

ECN Complete: _____ Date: _____